

Work Order ID 117659

May-08-14 7:38:19 AM

117659

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Item ID: D4653-041

Accept

N900040100

Setup Start ***NS1***

Revision ID:

Stop ***NS2***

Item Name: Vent Manifold Assembly

Start Date: 4/30/14 Start Qty: 6.00

6

Cust Item ID:

Required Date: 5/14/14 Req'd Qty: 6.00

6

Customer:

Reference:

Approvals:

Process Plan: W

Date: _____

Tooling: _____

Date: _____

Run Start ***NR1***

QC: _____

Date: _____

SPC (Y/N): _____

Date: _____

Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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Draw Nbr

Revision Nbr

D4653

REV A

110

Pick Kit

0.00

110

Packaging

Memo

0.00

Packaging

6 FF 14-05-08

170

0.00

170

Small Fab

Memo

0.00

Small Fab

INSTALL FITTING ASSEMBLY WITH LUBE AS PER DWG

BATCH #: M118340

6 FF 14-05-08

180

QC5- Inspect part completeness to step on W/O

0.00

180

QC

Memo

0.00

Quality Control

5 HP
14/5/8

6 _____

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Item ID: D4653-041 Accept *N900040100* Setup Start *NS1*
 Revision ID: Stop *NS2*
 Item Name: Vent Manifold Assembly
 Start Date: 4/30/14 Start Qty: 6.00 *6* Cust Item ID:
 Required Date: 5/14/14 Req'd Qty: 6.00 *6* Customer:
 Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____ Run Start *NR1*
 QC: _____ Date: _____ SPC (Y/N): _____ Date: _____ Stop *NR2*

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
190	Identify as per dwg & Stock Location: _____	0.00							
190									
Packaging	Memo	0.00							
Packaging									
200	QC21- Final Inspection - Work Order Release	0.00							
200									
QC	Memo	0.00							
Quality Control									

1405-09

Picklist Print

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Parent Item: D4653-041

D4653-041

Parent Item Name: Vent Manifold Assembly

Start Date: 4/30/14

Required Date: 5/14/14

Start Qty: 6.00

Required Qty: 6.00

Comments: IPP REV:A 12.06.08 NEW ISSUE DD VERF:EC
12-09-20 REVISED ASSY JLM VERIFIED BY:DD

IPP REV B

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
D4653-3 *D4653-3* Collar		Manufactured	No		116061	110	Each	24.0000	1	6	FF	14-05-08	
					<u>Location</u>								
					GA			24					
					114704			24					
D4653-045 *D4653-045* Fitting Assembly		Manufactured	No			170	Each	8.0000	2	12	FF	14-05-08	
					<u>Location</u>								
					ST117			8		5			
					114665			8		7			